Z Standard Rod Style

The Z style product line is one of the most versatile lines in the Micropulse® family. With a variety of electrical options, interfacing to your control system will never be a problem.

Built into the hydraulic cylinder, or mounted externally, the transducer provides continuous, absolute position feedback.

The Z housing offers a variety of outputs, replaceable electronics and the ability to adjust the analog signal in the field.

Applications:

Balluff transducers offer features which assure reliable operation in many areas of automation and process technology, even under extreme ambient conditions:

- Hydraulic cylinders
- Laminating presses
- Rolling mills
- Foundries
- Injection molding
- Liquid level monitoring
- Tunnel boring equipment
- Die casting machinery
- Woodworking machinery
- Flight simulators
- Cutting/slitting machinery
- Conveying
- Packaging machines
- Wire and cable machines
- Wind turbine pitch control
- Elevators
- Tire machinery
- Extruders

Features:

- Absolute, non-contact position feedback
- Highly accurate, super reliable, maintenance-free
- Heavy duty stainless steel pressure tube
- Rated to 8700 psi
- Optional Rapid Replacement Module
 - -Plug and play field repair
 - -Fluid circuit remains intact
 - -Reduced downtime
- Wide variety of available outputs
 - -Analog voltage or current
 - -Digital START/STOP
 - -Digital Pulse-Width-Modulated (PWM)
 - -Synchronous Serial Interface (SSI)
 - -CANopen
 - -Profibus-DP
 - -Quadrature

Wide selection of standard, legacy, & military style connectors available!

Drop-In Replacement of Competitor's Legacy Transducers

- Available S110 connector to retrofit legacy "RB" style units
- Balluff patented Autotuning electronics work with existing magnet in cylinder, whether Balluff or competitive type - no need to change old magnet over to Balluff.
- Available Rapid Replacement Module allows quick repair without removing pressure tube from cylinder - so no oil spillage and no need to bleed air from hydraulic system after replacement.
- User-adjustable stroke on analog models for quick calibration.
- Easy DIP-switch setup for recirculations on PWM models no programming hardware or software required.
- Available S110 "RB" style mating connector cable if needed.

Micropulse Z Style

Introduction



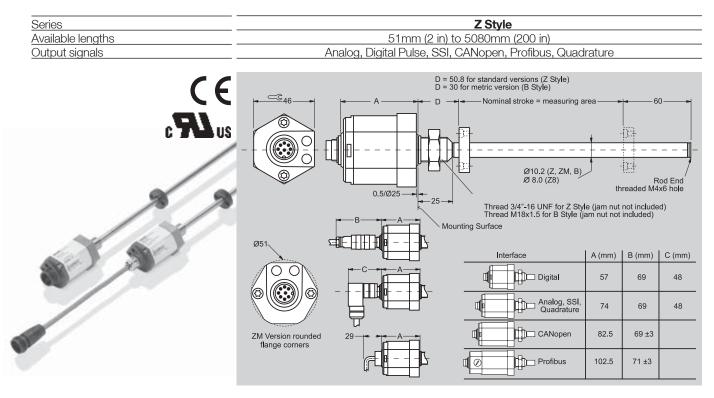
- 100% scalable output signal (analog versions)
- User-scalable using supplied programming tool
- Programming tool is removable to guard against tampering
- Three programming modes to suit any application requirement:
 - <u>Teach-In</u> Used to set the "zero" and "end" values anywhere within the nominal factory stroke range
 - <u>Adjust</u> Used to perform manual adjustment of output signal values
 - <u>Online Adjust</u> Used to perform real-time adjustment of output signal without disrupting the controlloop

General Specifications...pg. 18 Electrical Options...pgs. 19-23 Rapid Replacement Module...pg. 24 Accessories...pgs. 25-26 Installation Guidelines...pg. 27 Wiring Diagrams...pg. 28 How to order...pg. 29 BTLZ

Micropulse Z Style

Dimensions General Specifications

Z Standard Rod Style



Ordering Code

BTL5-__-M___-Z-___ (See ordering code on page 29)

Measurement type	Linear displacement			
Measurement range	51mm (2 in) to 5080mm (200 in)			
Shock rating	100g for 6ms (100g for 2ms continuous) per IEC 68 2-27			
Vibration rating	12g, 10 to 2000 Hz per IEC 68-2-6			
Environmental protection	IP 67- with connector attached			
Housing material	Anodized aluminum body, stainless investment cast flange			
-	(DIN 1.3952), 316 stainless steel tube			
Pressure rating (rod)	600 bar (8700 PSI) max (10.2 mm Ø rod)			
	250 bar (3600 PSI) max (8 mm Ø rod)			
Operating temperature	-40 to + 185° F			
Storage temperature	-40 to + 212° F			
Humidity	<90% non-condensing			
Connection type	connector or integral cable			
Noise immunity	ESD, RFI and BURST per IEC 1000-4-2/3/4/6, severity level 3			
Approvals	CE			

Warning:

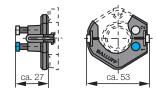
These products are not rated for personnel safety applications.

Accessories:

Magnets and Floats...pg 25 Connectors...pg 26 Jam nuts...pg 26

For additional connectors, see page 91

Calibration device BTL5 A-EH01



Supplied with analog versions

Autotuning Circuitry

Patented Autotuning circuitry in Balluff Micropulse[®] transducers automatically compensates for changes in the strength of the magnetostrictive return signal.

- Allows Micropulse rod-style transducers to be used in hydraulic cylinders that have either a Balluff magnet ring OR a competitor's magnet ring. Autotuning makes retrofitting to existing hydraulic cylinders trouble-free, with no need to change out the competitor's magnets.
- Automatically compensates for changes in temperature, providing a more stable signal over a wide temperature range.

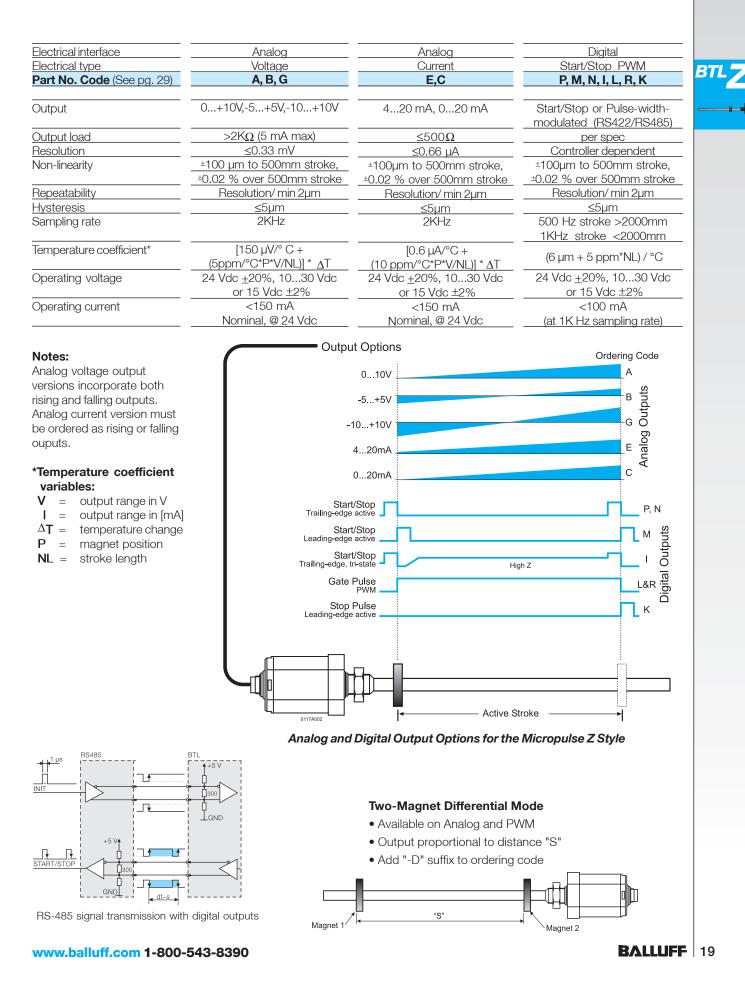
Analog Stroke Adjustment

- Removeable magnetic push button tool
- No delicate trim pots
- Housing remains sealed



Micropulse Z Style

Electrical Options



Ordering Code

Electrical Options

CANopen

This interface provides an efficient connection to machines using CANopen. Features include:

- Process data objects incorporating position, velocity and set-point information
- Emergency object for set-points
- Service data objects for configuring transducer modes
- Synchronization objects for

н

network wide activities

Network Options

Profibus

This interface provides an efficient connection to machines using Profibus. Features of this interface include:

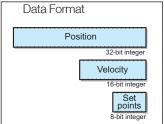
- Single telegram message for fast updates even with 4 magnets
- Operates at 12 Mbps
- GSD file provided to configure telegram message
- Sync and Freeze functions available for coordination between other devices

т

		•		
Resolution	Position 5µm, Velocity 0.1mm/s	Position 5µm (configurable)		
	increments(selectable)	Velocity 0.1mm/s increments (configurable)		
Non-linearity	$\pm 30 \ \mu m$ at 5 μm resolution	±30 µm at 5 µm resolution		
Repeatablity (resolution +	±1 digit	±1 digit		
hysteresis)	-			
Hysteresis	≤ 1 digit	≤ 1 digit		
Sampling rate	1kHz	1kHz		
Temperature coefficient	(6µm + 5ppm x L)/°C	(6µm + 5ppm x L)/°C		
Operating voltage	24 Vdc ±20%	24 Vdc ±20%		
Operating current	≤ 100 mA	≤120 mA		
Network isolation	yes	Ves		
Network speed	10, 20, 50, 100, 125, 250,	9.6, 19.2, 93.7, 187.5,		
	500, 800, 1000 kBaud	900, 1500, 12000 kBaud		
Network compatibility	CiA Standard DS301, DS406 EN 50170			
	(Encoder Profile)	(Encoder Profile)		
Address selection	Software	DIP switch		
Communication types	Producer/consumer	Master/Slave		
Configuration software	none required	GSD file		
Number of magnets supported	1,2 or 4	1,2 or 4		
Notes:	Data Format	Data Format		

Notes:

For more technical information, see pages 107-109



BTL5-H1Mxxxx-Z-S92	BTL5-T1_0 -Mxx
Process Data	No. of Magnets
1 = 1 x position & 1 x velocity	1 = 1 magnet
$2 = 2 \times position \& 2 \times velocity$	2 = 2 magnets
3 = 4 x position	3 = 4 magnets
Baud Rate	Stroke Length
0 = 1MBaud	xxxx = length in mm
1 = 800 kBaud	Max = 156"(3962mm)
2 = 500 kBaud	(see chart on page 29)
3 = 250 kBaud	
4 = 125 kBaud	Connection Type ———
5 = 100 kBaud	S $103 = 3$ connectors (standard):
6 = 50 kBaud	Power: 3-pin male, M8
7 = 20 kBaud	Bus in: 5-pin male, M12
8 = 10 kBaud	Bus out: 5-pin female, M12
Stroke Length	
xxxx = length in mm (see chart on page 29)	
Max = 156" (3962mm)	
Connection Type	

S92 = one 5-pin

Position (1 per magnet)

Velocity (1 per magnet)

32-bit intege

32-bit intege

BTL5-T1_0 -Mxxxx-Z-S103

Specialized Interfaces

Micropulse Z Style

Electrical Options

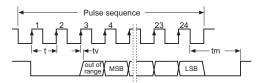
SSI

The SSI (synchronous serial interface) output interfaces with popular control systems from manufacturers such as Allen-Bradley, Delta Computer, Siemens, Parker, Bosch-Rexroth and many others. Cable spans can be up to 400m with noise-free operation. Individual, EEPROM linearization of this interface makes it ideal for applications requiring the best accuracy available.

Ordering Code	S	SB*	
Resolution	1, 2, 5, 10, 20 or 40µm (see ordering code below)	<u>1, 2, 5, 10, 20 or 40µm (see ordering code below)</u>	
Non-linearity – Non-synchronized	±30 µm or ±2 LSBs, whichever is greater	±30µm or ±2LSBs, whichever is greater	
Repeatablity (resolution + hysteresis)	±1 digit	±1 digit	
Hysteresis	≤1 digit	≤ 1 digit	
Sampling rate	2KHz	2KHz	
Temperature coefficient	(6µm + 5ppm x L)/°C	(6µm + 5ppm xL)/°C	
Communication speeds	100, 200, 400, 500, 1000 kHz	100, 200, 400, 500, 1000 kHz	
Output modes	24 or 25 bits (binary or gray code)	24 or 25 bits (binary or gray code)	
Operating voltage	24 Vdc ±20% or 1030Vdc	24 Vdc ±20% or 1030Vdc	
Operating current	≤ 80mA	≤ 80mA	
Output	Standard RS-485/422 levels	Standard RS-485/422 levels	

Notes:

SSI Maximum cable lengths				
Cable length	Clock Freq.			
<25 m	<1000 kHz			
<50 m	<500 kHz			
<100 m	<400 kHz			
<200 m	<200 kHz			
<400 m	<100 kHz			



S___B Versions

The internal interrogation of the S____B version is synchronized to the externally supplied clock pulses. This configuration results in a more uniform, predictable data update rate, and is better-suited for highly dynamic closed-loop servo applications. Like the standard version, the S____B version is EEPROM linearized at the factory.

	BTL5-S	Mxxx	<u>x-Z</u>
Supply Voltage			
1 = +24V			
5 = 1030V			
Data Format			
0 = Binary code, rising	a (24 bits)		
1 = Gray code, rising	,, ,		
6 = Binary code, rising	(25 bits)		
7 = Gray code, rising	(25 bits)		
System Resolution –]] [
1 = 1µm			
2 = 5µm			
3 = 10µm			
4 = 20µm			
5 = 40µm			
7 = 2µm			
Synchronized Data-			
B = synchronized*			
Blank = non-synchroni	zed		
Stroke Length ——			
xxxx = length in mm	、 、		
Max = 156" (3962mm			
(see chart on page 29))		
Connection Type —)r		
S 32 = 8-pin connecto S140 = MS connecto			
KA02 = 2m PUR cable			
$KA02 = 211 FOR Cable}{KA05 = 5m PUR cable}$			
KA00 = 3000 OUR Cable	-		
KA15 = 15m PUR cat			

Network Options

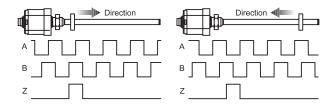
Quadrature

The quadrature output interfaces directly to standard encoder inputs (90° out of phase, A & B). This configuration gives you more interface options for connecting to motion based systems. In addition, the Micropulse quadrature output transducer has the ability to provide **absolute** position information through use of its innovative BURST function.

Ordering Code	Q		
Resolution	1, 2, 5 10, 50μm, 0.001", 0.0001", 0.0005"		
	(switch selectable)		
Non-linearity	±100µm to 500mm stroke, ±0.02% over 500 mm stroke		
Repeatablity (resolution + hysteresis)	resolution + ($\pm 2 \times resolution \text{ or } 5\mu m$, whichever is greater)		
Hysteresis	± 2 x resolution or 5 μ m, whichever is greater		
Sampling rate	Free-running: 1ms, 2ms, 4ms; Synchronous: 500µS to 10ms		
Temperature coefficient	(6µm + 5ppm x L)/°C		
Communication speeds	10, 200, 400, 800 kHz		
Output modes	Free-running or Synchronous (switch selectable)		
Operating voltage	24 Vdc ±20%, ±15 Vdc ±2%, 1030Vdc		
Operating current	≤ 80mA		
Output	Standard A & B (RS-422 level)		

Notes: SSI Maximum cable lengths

Cable length	Clock Freq.
<25 m	<1000 kHz
<50 m	<500 kHz
<100 m	<400 kHz
<200 m	<200 kHz
<400 m	<100 kHz



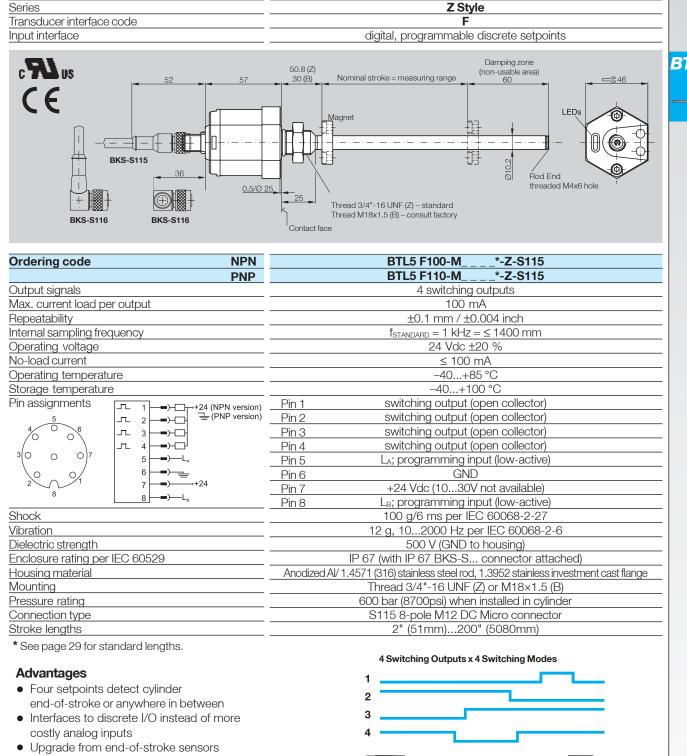
	BTL5-Q	Mxxxx-Z-S140
Supply Voltage —		
1 = +24 V		
$2 = \pm 15 \text{ V}$		
5 = 1030V		
Quadrature Frequency		
0 = 833 kHz		
1 = 416 kHz		
2 = 208 kHz		
6 = 10 kHz		
System Resolution ————		
0 = 1µm		
$1 = 2\mu m$		
$2 = 5\mu m$		
3 = 10µm		
$5 = 50 \mu m$		
6 = 0.0001"		
7 = 0.001"		
8 = 0.0005"		
Mode/Update Rate		
0 = Synchronous (initiated by controller)	l .	
1 = free-running, 1ms update – \leq 1250m		
2 = free-running, 2ms update	-	
4 = free-running, 4ms update		
Stroke Length		
xxxx = length in mm		
(see chart on page 29)		
Connection Type		

S140 = MS connector

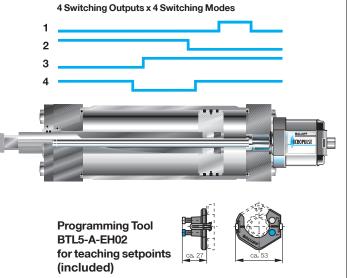
KA_ _ = Integral PVC cable (specify length in meters - 05 standard)







- Eliminate multiple external proximity sensors, brackets, targets, cables, and connection blocks
- Eliminate motion controller: run speed/position ramping profiles with direct-input proportional valve
- Installs just like a traditional MDT in probe-ready steel-walled cylinders
- Auto-Tuning[™] circuitry allows use of Balluff or competitors' magnets
- 2 easy programming options: local, with handy programming tool; or remote, using teach-in connections







New – Rapid Replacement Module Option

Balluff's new Rapid Replacement Module (RRM) option allows quick field replacement without removing the pressure tube from the cylinder, making change-outs easy and cutting equipment downtime. Advantages of the RRM include:

- No hydraulic oil spillage and no need for environmental containment
- No danger from hot oil spilling onto repair personnel
- No need to bleed air from hydraulic system after replacement
- No danger of dirt entering open hydraulic port
- 100% exchange of sensor package eliminates guesswork
- Dimensionally identical to standard Balluff Z style for equivalent output type
- Backward-compatible with existing standard Balluff Z style pressure tubes*
- Available for all output types except Profibus, CANopen, and ProSet4

The RRM can be installed in your maintenance program in a variety of ways:

- For new installations, you can order optional ZM construction, which includes a Balluff pressure tube along with a RRM pre-installed. To change out this type, you simply remove two housing screws, replace the RRM, re-tighten the two housing screws and you're done.
- For new installations, you can also order standard Z construction, which includes a complete standard transducer. You can still do field swaps on this type by removing the standard electronics head and internal waveguide element as two separate components, then replacing both with a single RRM unit.
- If you already have an installed base of standard Balluff Z transducers, you can also change them out quickly with the RRM as described above. The RRM easily retrofits into existing Balluff pressure tubes once the old electronics and waveguide element have been removed.*
- Keep spare RRM units on hand to maintain any Balluff ZM or Z construction transducer.
- * Synchronized SSI RRM is not backward-compatible to standard pressure tubes used on non-synchronized SSI units. Synchronized SSI RRM only fits pressure tube supplied with complete synchronized SSI units.

Ordering Example – Complete Transducer Unit with RRM + Pressure Tube

BTL5-xxx-Mxxxx-ZM-xxx				
Add "M" after "Z"				
Ordering Example – Rapid Replacemnet Module Only				
BTL5-xxx-Mxxxx-ZM-xxx/RU				
Add "M" after "Z"				
Add "/RU" at end of ordering code				





			licropulse Style	Accessories Magnets & Floats
Product	Magnet, Spacer	Magnet, Spacer	Magnet, Spacer	Magnet
Туре	ø32 ring	ø32 open ring	ø25 ring	ø22 ring
• ^د				021.9-0.1 013.5 +0.2
Ordering Code - Magnet	BTL-P-1013-4R*	BTL-P-1013-4S*	BTL-P-1012-4R*	BTL-P-1014-2R
Ordering Code - Spacer	BTLZ-P-1013-4R-SPACER	BTLZ-P-1013-4S-SPACER	BTLZ-2-1012-4R-SPACE	
Material	AL	AL	AL	AL
Weight	12g	12g	12g	10g
Magnet speed	any	any	any	any
Operating/storage temperature	-40+100°C	-40+100°C	-40+100°C	-40+100°C

*Spacer is included with these magnets

Product Type	Magnet Barrel float	Magnet Barrel float	Magnet Bullet float	Magnet Sphere float
j j j s				
Ordering Code	BTL2-S-3212-4Z	BTL2-S-4414-4Z	BTL2-S-6216-8P	BTL2-S-5113-4K
Material	Stainless 316	Stainless 316	Stainless 316	Stainless 316
Weight	20g	35g	66g	34g
Operating/storage temperature	-40+120°C	-40+120°C	-40+120°C	-40+120°C
Water displacement	35mm	30mm	41mm	26mm
Pressure (static)	24 bar (348 psi)	20 bar (290 psi)	15 bar (217 psi)	40 bar (580 psi)

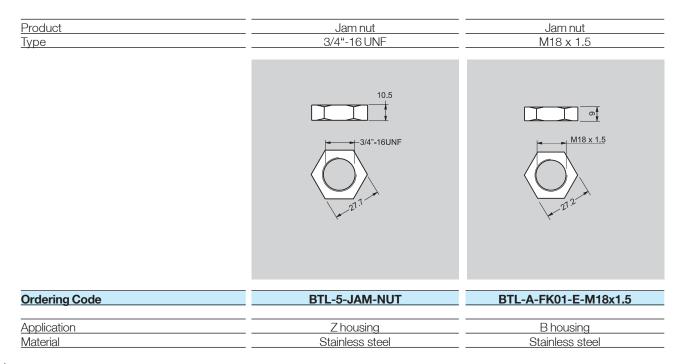
Product	Straight Connector	Right-angle Connector
Type	8-pin female	8-pin female

CuZn, nickel plated 0.8µm Au	CuZn, nickel plated
0.8µm Au	0.8um Au
7 x 0.25mm ² /AWG 24	7 x 0.25mm ² /AWG 24
68mm	68mm
PVC (PUR optional)	PVC (PUR optional)
IP67 (when installed)	IP67 (when installed)
-	68mm PVC (PUR optional)

For additional connectors, see page 91

Indicate cable length in ordering code (consult factory for longer lengths) 00 = connector only02 = 2 meter cable05 = 5 meter cable

*For PVC, indicate length in meters, e.g. 05 for 5 meters. For PUR, add "PUR-__" with length in meters



Micropulse Z Style

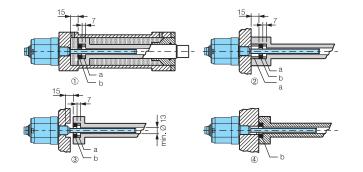
Installation Guidelines

BT

Installation

The BTL Micropulse

transducer is provided with a ¾" x 16-UNF (optional M18 × 1.5) mounting thread. We recommend mounting into non-magnetizable materials. If magnetizable materials are used, the installation must be carried out as shown in the drawing below. Sealing is at the flange mounting surface, using the supplied O-ring.

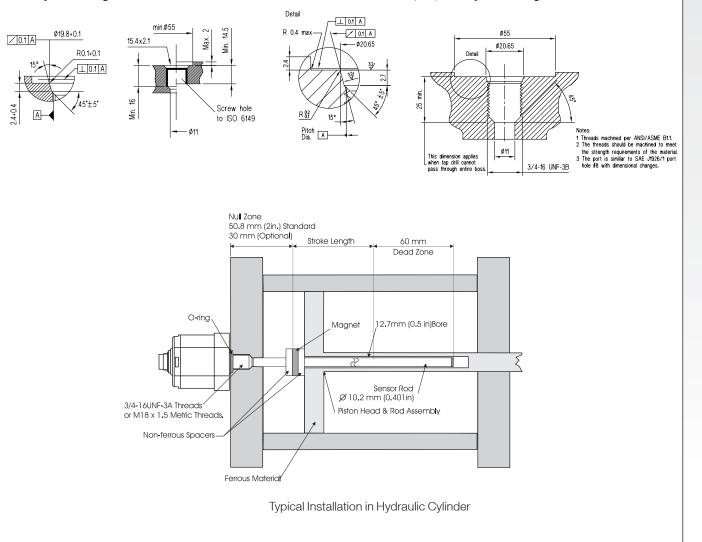


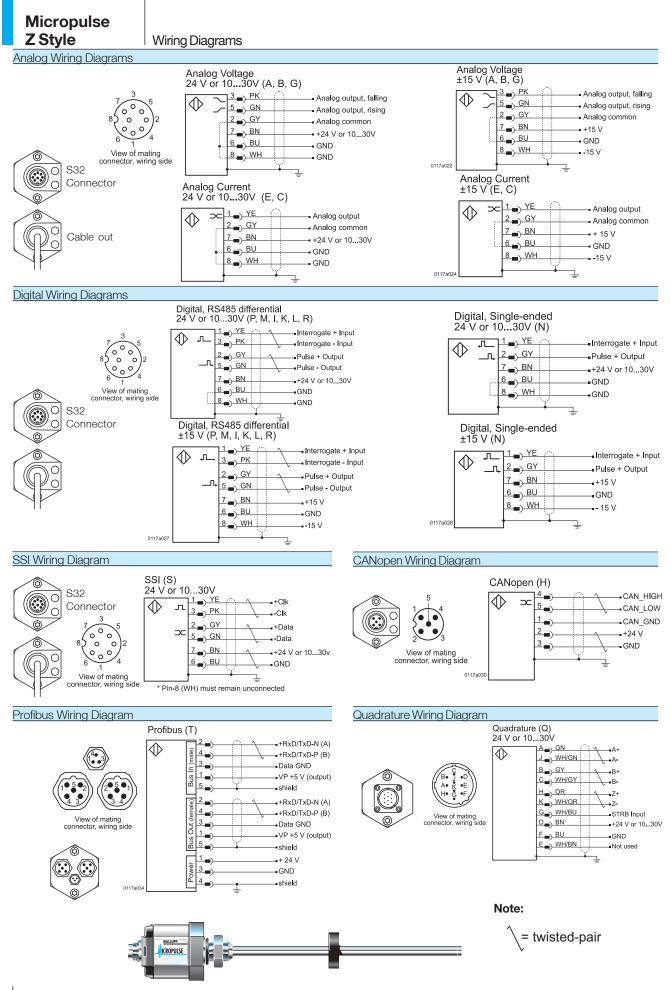
- 123 For magnetizable material
 - ④ For non-magnetizable material
 - a Spacer made of non-magnetizable material

Z, Z8, ZM Style Housing

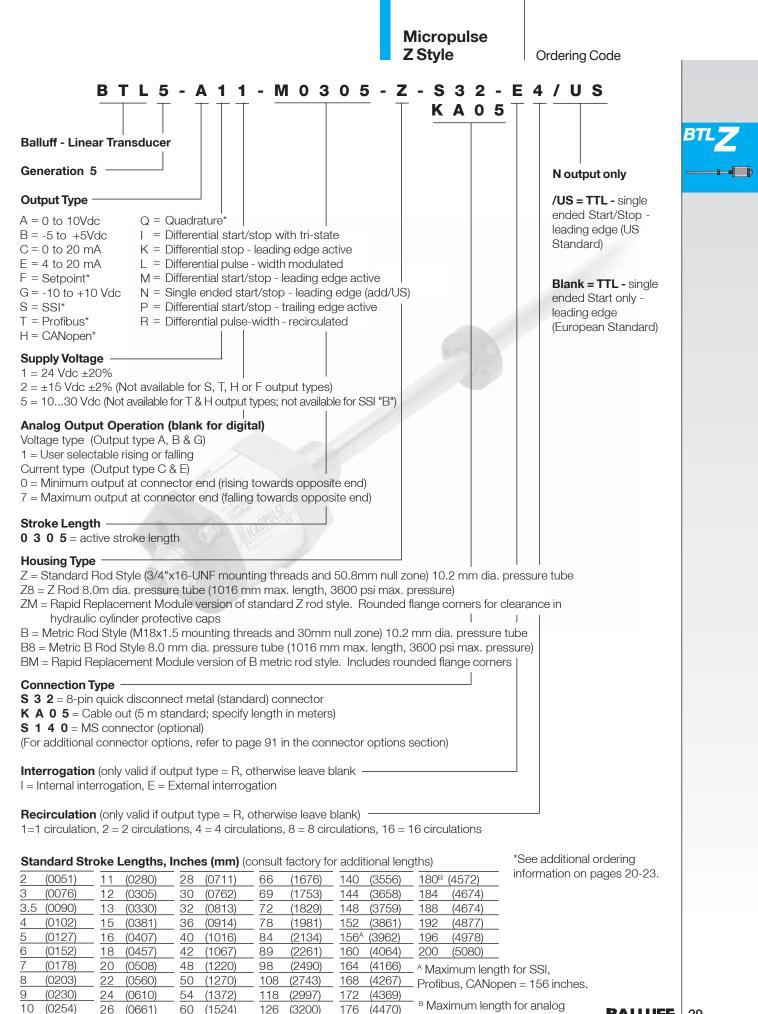
b Magnet

B Style Housing





28 **BALLUFF**



BALLUFF 29

outputs = 180 inches.

